

INSTALLATION MANUAL

C-4030
Arnott New Conversion Kit
Ford Fusion (CD391) & Lincoln MKZ (CD533)
w/CCD



Engineered to Ride, Built to Last®

1 REV 01 April 27, 2023

CONGRATULATIONS ON YOUR PURCHASE OF AN ARNOTT® SUSPENSION PRODUCT

WE AT ARNOTT LLC ARE PROUD TO OFFER A HIGH QUALITY PRODUCT WITH ALL THE TECHNICAL SUPPORT YOU NEED. THANK YOU FOR YOUR CONFIDENCE IN US AND OUR PRODUCT.

Proper installation is essential to experience and appreciate the benefits of this system. Please take a moment to review these installation instructions before you begin to install these components on your vehicle. The removal and installation of air suspension products should only be performed by a fully qualified and certified automotive professional.

It is equally important to be aware of all necessary safety measures while installing your new Air Suspension System. This includes proper lifting and immobilizing of the vehicle and isolation of any stored energy to prevent personal injury or property damage.

GENERAL INFORMATION

Reading this manual signifies your agreement to the terms of the general release, waiver of liability, and hold harmless agreement, the full text of which is available at www.arnottinc.com and www.arnotteurope.com.



WARNING:

The air suspension system is under pressure (up to 10 bar, or 150 lbf/in). Verify pressure has been relieved and disconnect power to the air suspension system prior to disassembly. Do not allow dirt or grease to enter the system. Always wear standard hand, ear, and eye protection when servicing the air suspension system.

- Not to be stored below 5°F (-15°C) and above 122°F (50°C).
- Avoid damage to air lines and cables.
- Removal and installation is only to be performed by fully qualified personnel.
- Use car manufacturer's diagnostic software.

CAUTION:

Damage to the vehicle and air suspension system can be incurred if work is carried out in a manner other than specified in the instructions or in a different sequence.

To avoid the possibility of short circuits while working with electric components consult your owner's manual on how to disconnect your battery.

Consult your vehicle owner's manual, service manual, or car dealer for the correct jacking points on your vehicle and for additional care, safety and maintenance instructions. Under no circumstances should any work be completed underneath the vehicle if it is not adequately supported, as serious injuries and death can occur.

For vehicles with a "Closed Air Supply System," replacement of components requires proper adherence to procedures set forth within OE servicing literature. Failure to comply with the OE prescribed procedures can result in component damage and/or failure.

FRONT STRUT REMOVAL

1. Raise vehicle and remove front wheels. (Figure 1)

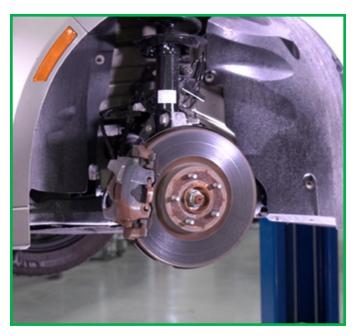
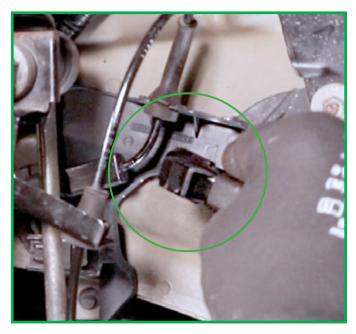


FIGURE 1

2. Disconnect electrical connection and unhook the wire from the retainer bracket. (Figures 2, 3)





3. Remove sway bar link nut and wire retainer bracket. (Figures 4, 5)

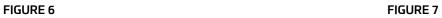


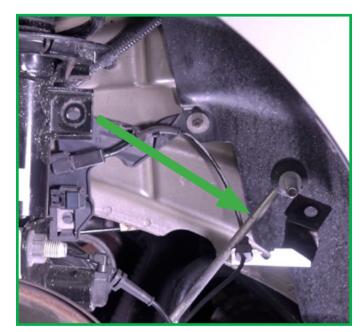


FIGURE 4 FIGURE 5

4. Disconnect sway arm link from the strut. (Figures 6, 7)







5. Remove the brake line retainer bracket bolt and disconnect bracket. (Figures 8, 9)





FIGURE 8 FIGURE 9

6. Remove the three (3) top mount bolts under the hood. (Figure 10)

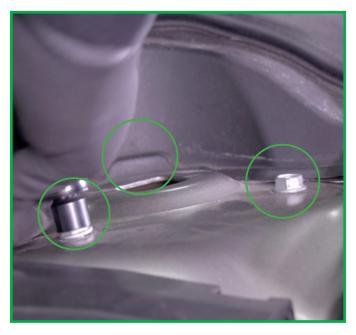


FIGURE 10

7. Remove the two (2) bottom strut mount bolts. (Figures 11, 12, 13)

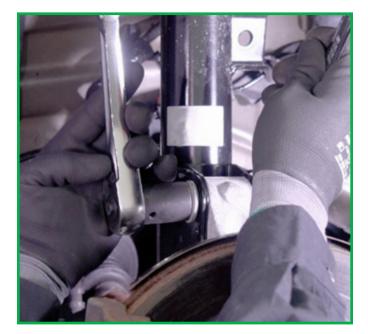




FIGURE 11 FIGURE 12

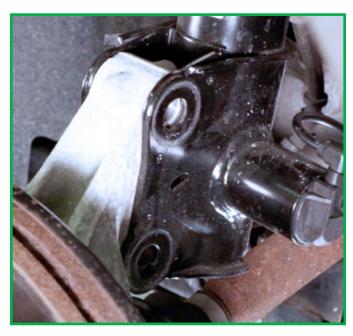


FIGURE 13

8. Separate the bottom strut mount from the wheel carrier. (Figure 14)

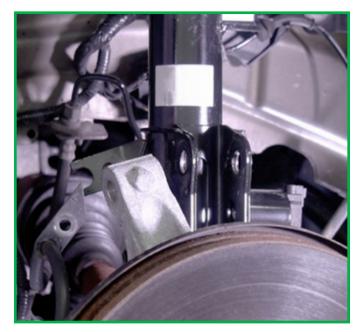


FIGURE 14

9. Remove old strut from the vehicle. (Figure 15)



FIGURE 15

10. Removal complete.

FRONT STRUT INSTALLATION



WARNING:

Tighten all nuts and bolts to manufacturer's specifications during the installation process.

1. Insert new Arnott strut into vehicle. (Figure 16)



FIGURE 16

2. Position the wheel carrier between the bottom strut mount. (Figure 17)



FIGURE 17

3. Reinstall the two (2) bottom strut mount bolts/nuts. Tighten to manufacturer's specifications. (Figures 18, 19)





FIGURE 18 FIGURE 19

4. Install the three (3) provided top mount bolts under the hood. Tighten to manufacturer's specifications. (Figures 20, 21)

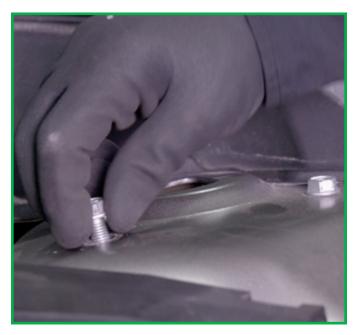




FIGURE 20 FIGURE 21

5. Reattach the brake line retainer clip. Tighten to manufacturer's specifications. (Figure 22)

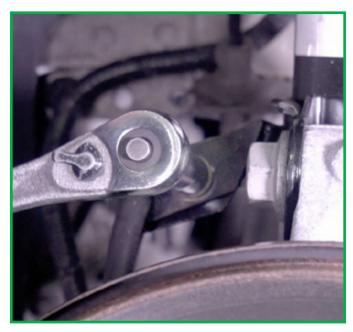


FIGURE 22

6. Reconnect the sway arm link and wire retainer bracket to the strut. Tighten nut to manufacturer's specifications. (Figures 23, 24)





FIGURE 23 FIGURE 24

- 7. Reinstall the front wheels.
- 8. Installation complete.

REAR SHOCK REMOVAL

1. Raise vehicle and remove rear wheels. (Figure 25)



FIGURE 25

2. Follow the line from the shock to the electrical connection located inside the wheel well and disconnect the electrical connection. (Figures 26, 27)







3. Unclip and unroute the shock electrical line. (Figures 28, 29)

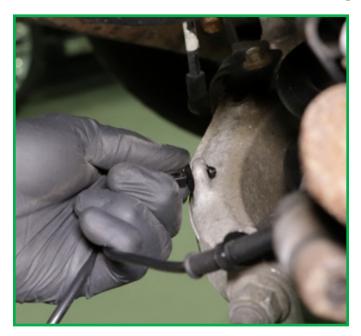




FIGURE 28 FIGURE 29

4. Remove the two (2) shock top mount bolts. (Figures 30, 31)







5. Remove the two (2) bottom mount bolts. (Figures 32, 33)





FIGURE 32 FIGURE 33

6. Remove the old shock from the vehicle. (Figure 34)



FIGURE 34

Removal complete.

REAR SHOCK INSTALLATION



WARNING:

Tighten all nuts and bolts to manufacturer's specifications during the installation process.

1. Insert new Arnott shock into vehicle. (Figure 35)



FIGURE 35

2. Install the supplied bottom mount bolts. Tighten to manufacturer's specifications. (Figures 36, 37)







3. Reinstall the two (2) top mount bolts. Tighten to manufacturer's specifications. (Figures 38, 39)





FIGURE 38 FIGURE 39

- 4. Reinstall the right wheels.
- 5. Lower the vehicle.
- 6. Installation complete.

ELECTRONIC BYPASS MODULE INSTALLATION

- 1. Remove trim on the left side of the trunk to gain access to the Vehicle Dynamics Module.
- 2. Disconnect the two harnesses connected to the VDM: Brown (C4396C) and White (C4396D).
- 3. Install the included T-Taps to the vehicle harnesses and connect to the EBM harness spade connectors using the table below.

EBM	Wire Color	Wire Color	Pin	Connector #	VEHICLE HARNESS
	Red	Blue/Brown	7	C4396C	
	Black	Black/Green	6	C4396D	
	Blue	Green	8	C4396D	
	Green	Gray	9	C4396D	

- 4. Do not reconnect the harnesses.
- 5. Reassemble the trunk.
- 6. Installation complete.



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