



# INSTALLATION MANUAL

## ASE-4369 Arnott New Rear Electronic eRide Air Strut Jaguar XJ Series (X351)



**Engineered to Ride, Built to Last<sup>®</sup>**

# CONGRATULATIONS ON YOUR PURCHASE OF AN ARNOTT® SUSPENSION PRODUCT

WE AT ARNOTT LLC ARE PROUD TO OFFER A HIGH QUALITY PRODUCT WITH ALL THE TECHNICAL SUPPORT YOU NEED. THANK YOU FOR YOUR CONFIDENCE IN US AND OUR PRODUCT.

Proper installation is essential to experience and appreciate the benefits of this system. Please take a moment to review these installation instructions before you begin to install these components on your vehicle. The removal and installation of air suspension products should only be performed by a fully qualified and certified automotive professional.

It is equally important to be aware of all necessary safety measures while installing your new Air Suspension System. This includes proper lifting and immobilizing of the vehicle and isolation of any stored energy to prevent personal injury or property damage.

## GENERAL INFORMATION

Reading this manual signifies your agreement to the terms of the general release, waiver of liability, and hold harmless agreement, the full text of which is available at [www.arnottinc.com](http://www.arnottinc.com) and [www.arnotteurope.com](http://www.arnotteurope.com).



### WARNING:

The air suspension system is under pressure (up to 10 bar, or 150 lbf/in). Verify pressure has been relieved and disconnect power to the air suspension system prior to disassembly. Do not allow dirt or grease to enter the system. Always wear standard hand, ear, and eye protection when servicing the air suspension system.

- Not to be stored below 5°F (-15°C) and above 122°F (50°C).
- Avoid damage to air lines and cables.
- Removal and installation is only to be performed by fully qualified personnel.
- Use car manufacturer's diagnostic software.

### CAUTION:

Damage to the vehicle and air suspension system can be incurred if work is carried out in a manner other than specified in the instructions or in a different sequence.

To avoid the possibility of short circuits while working with electric components consult your owner's manual on how to disconnect your battery.

Consult your vehicle owner's manual, service manual, or car dealer for the correct jacking points on your vehicle and for additional care, safety and maintenance instructions. Under no circumstances should any work be completed underneath the vehicle if it is not adequately supported, as serious injuries and death can occur.

For vehicles with a "Closed Air Supply System," replacement of components requires proper adherence to procedures set forth within OE servicing literature. Failure to comply with the OE prescribed procedures can result in component damage and/or failure.

**NOTE:** With vehicle properly lifted, shift the car into neutral to release tension on the rear suspension prior to disassembly.

## AIR STRUT REMOVAL

1. Raise vehicle.
2. Remove applicable rear wheel. (Figure 1)



FIGURE 1

3. In the trunk, remove the spare wheel cover and applicable side trim. (Figures 2, 3, 4, 5)



FIGURE 2



FIGURE 3



FIGURE 4



FIGURE 5

4. Disconnect the struts electrical connection. (Figure 6)



FIGURE 6

5. Using a wrench, disconnect the air line from the check valve. (Figure 7)

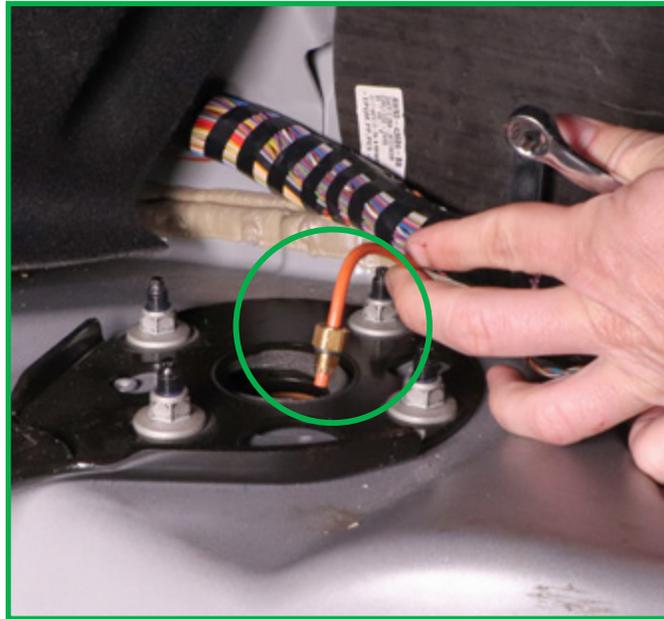


FIGURE 7

6. Remove the air line fitting from the air hose and discard. (Figure 8)

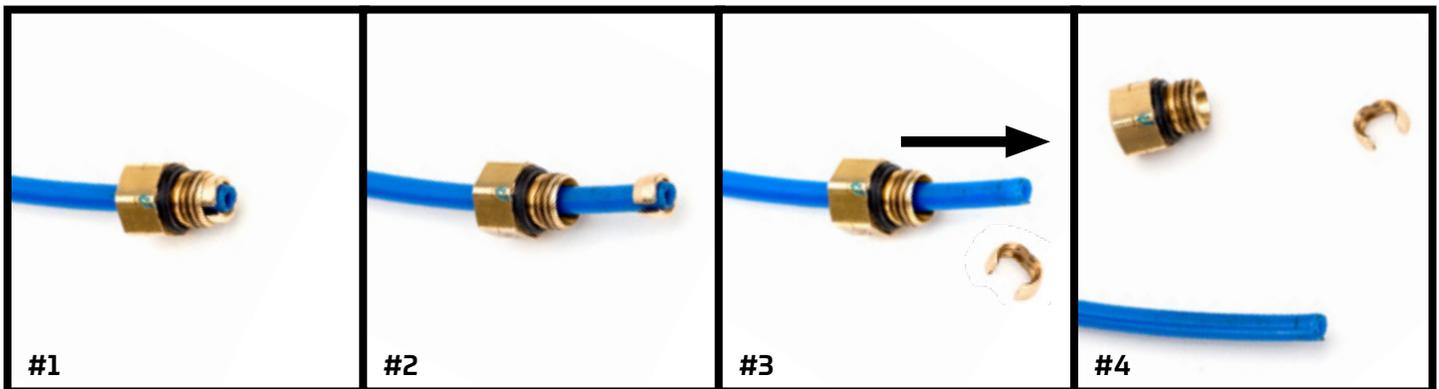
#### REMOVAL



Prior to inserting the existing air line into the new air strut you will need to remove the old original equipment air line fitting and discard.

#### NOTE:

Scratches and/or deep cuts in the air line can result in possible leaks. Inspect the air line before insertion. Air line needs to be replaced if damaged.



#1 OE AIR LINE FITTING

#2 SLIDE THE THREADED PORTION UP THE LINE AND SPREAD THE COLLET OPEN TO REMOVE

#3 SLIDE THE AIR FITTING OFF OF THE AIR LINE

#4 DISCARD OE AIR LINE FITTING

FIGURE 8

7. Remove the four (4) air strut mounting nuts. (Figure 9)



FIGURE 9

8. Loosen and remove the lower sway bar end link nut then disconnect end link. (Figures 10, 11)



FIGURE 10



FIGURE 11

9. Detach the rear tie rod. (Figures 12, 13)



FIGURE 12



FIGURE 13

10. Remove the lower air strut mounting bolt. (Figure 14)



FIGURE 14

11. Remove strut from vehicle. (Figure 15)

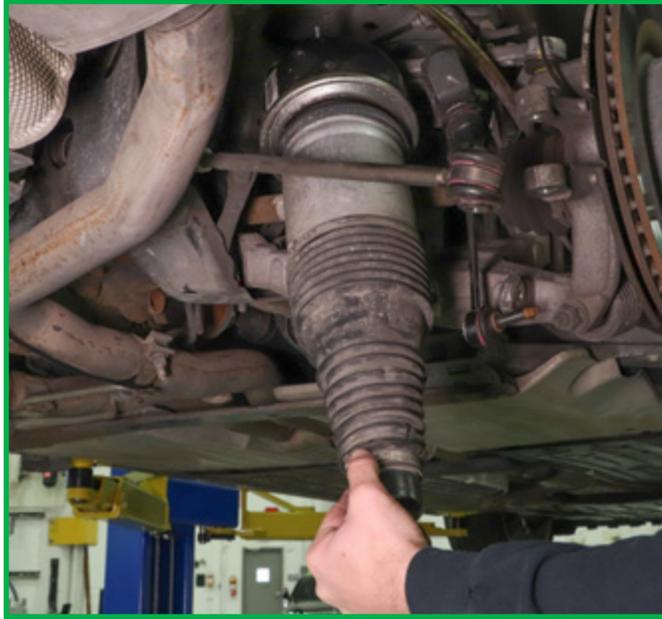


FIGURE 15

12. Removal complete.

# eRide STRUT INSTALLATION



**WARNING:**

Tighten all nuts and bolts to manufacturer's specifications during the installation process.



**WARNING:**

Do not remove the air fitting from the air strut. Doing so may cause damage and/or void warranty. Remove the white shipping pin from the new air fitting and insert the air line until fully seated.

1. Prepare the air strut by removing the black threaded plastic plug from the valve on the air strut as demonstrated below. (Figures 16, 17)



FIGURE 16

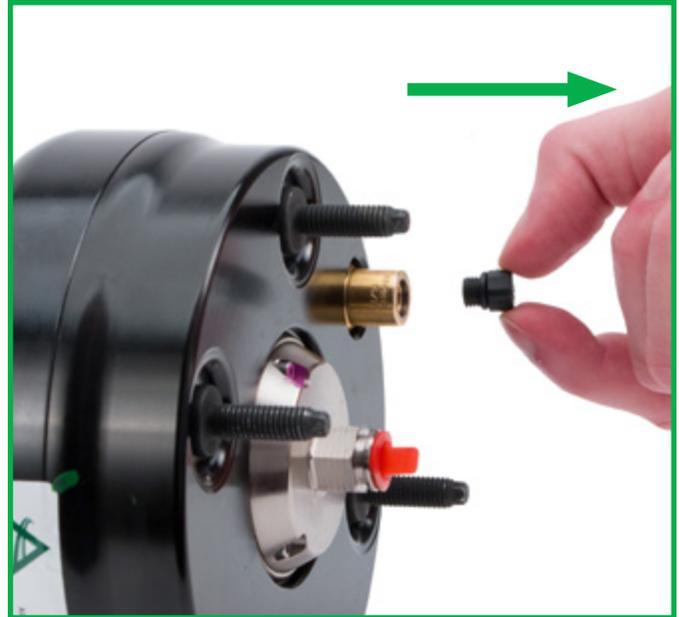


FIGURE 17

2. Install strut into vehicle. (Figure 18)



FIGURE 18

3. Install lower strut mounting bolt and tighten to manufacturer's specifications. (Figure 19)



FIGURE 19

4. Install tie rod bolt/nut and tighten to manufacturer's specifications. (Figures 20, 21)



FIGURE 20



FIGURE 21

5. Install sway bar end link/nut and tighten to manufacturer's specifications. (Figures 22, 23)



FIGURE 22



FIGURE 23

6. Lower the vehicle to appropriate height and reinstall the four (4) top mount nuts. Tighten to manufacturer's specifications. (Figure 24)



FIGURE 24

7. Install the air fitting provided in the kit to existing air hose using the figure below as an example. (Figure 25)

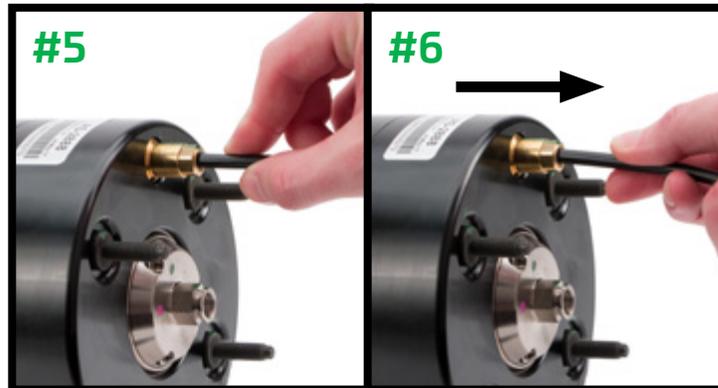


**#1**  
THREAD THE INCLUDED  
AIR LINE FITTING INTO  
THE VALVE

**#2**  
TIGHTEN FITTING TO  
APPROX. 2NM (18 IN-  
LBS/1.5 FT-LBS)

**#3**  
REMOVE AND DISPOSE OF  
THE SHIPPING PIN.

**#4**  
INSERT AIR LINE INTO  
THE AIR LINE FITTING  
UNTIL IT STOPS.



**#5**  
AIR LINE INSERTED.

**#6**  
GENTLY PULL ON AIR  
LINE TO CONFIRM IT IS  
FULLY SECURED BY THE  
AIR LINE FITTING.

FIGURE 25

8. Reconnect the struts electrical connection. (Figure 26)



FIGURE 26

9. Reinstall all applicable trunk lining and spare tire cover.
10. Reinstall applicable rear wheel.
11. Lower the vehicle.
12. Installation complete.

# Arnott™

## Suspension Products

### Arnott US Business Office:

[www.arnottinc.com](http://www.arnottinc.com)

100 Sea Ray Drive  
Merritt Island, FL 32953

**Call:** 800.251.8993

321.868.3016

**Fax:** 321.868.3703

**Email:** [techassistance@arnottinc.com](mailto:techassistance@arnottinc.com)

### Arnott Europe Business Office:

[www.arnotteurope.com](http://www.arnotteurope.com)

Docterskampstraat 1E/1F, 3  
5222 AM 's-Hertogenbosch (NL)

**NL Phone:** +31 73 7850 580

**DE Phone:** +31 85 2087 438

**UK Phone:** +44 203 3186 124

**BE Phone:** +32 258 846 90

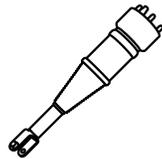
**ES Phone:** +34 91 901 10 56

**FR Phone:** +32 78 48 46 93

**Email:** [info@arnotteurope.com](mailto:info@arnotteurope.com)



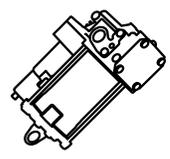
Air Springs



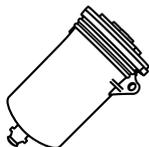
Struts



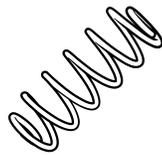
Shocks



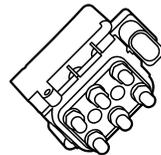
Compressors



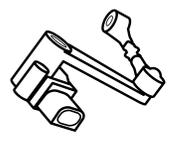
Dryers



Coil Spring  
Conversion Kits



Valve Blocks



Ride Height  
Sensors